

## Product main features

BIC® Gel-ocity™ Original gel pen is a retractable gel pen featuring smooth writing and vibrant ink colors. The 0.7mm point cartridge is available in thirteen (13) ink colors. BIC® Gel-ocity™ gel pen is manufactured at a BIC facility in France.

### Gel Pen cartridges



#### Gel ink:

- Water-based gel ink
- 24 month shelf life for classic inks
- 18 month shelf life for fashion inks

#### Ink Colors:



### Gel Pen point



State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



- Perfectly spherical and resistant ball
- 100% of the balls are controlled
- Ensures quality and writing precision
- Classic inks: Ø 0.7 mm for average line width of 0.35 mm
- Fashion inks: Ø 0.7 mm for average line width of 0.25 mm

POM pusher

MABS round barrel

Thermoplastic rubber grip

Infinity imprint on grip



## Process and Controls

Numerous quality controls are performed throughout BIC® Gel-ocity™ gel pen production process, from components to the finished product.

## Norms and regulations compliance

### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH - ANNEX XVII-entry n°23 and entry n°63)

### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

## Environment and social responsibility

### Environment

- PVC free product
- Refillable<sup>(1)</sup>

### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan
- Products audited prior to shipment



## Logistics Data

### Pen

- Length: 146.0 mm
- Diameter: 17.0 mm
- Weight: 11.1 g

### Packaging

- Blister of 1
- Box of 12